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D. K. Singh is associate professor in the Division of Manufacturing Processes and Automation Engineering at Netaji Subhas Institute of Technology, University of Delhi, New Delhi. He has contributed over 35 papers to various national and international journals, and conferences. He has also authored 11 books.

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Graduated in Mechanical Engineering from NIT Patna, formerly known as Bihar College of Engineering (BCE) Patna. Completed Master of Engineering (M.E.) with specialization in Thermal Engineering from BIT Mesra, Ranchi; and Ph.D. in Mechanical Engineering from Uttarakhand Technical University, Dehradun.

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This new edition of a bestseller has gone through a thorough update and continues to provide a comprehensive introduction to materials and their properties. It begins by discussing ferrous and non-ferrous materials and their heat treatment and then moves on to discuss non-

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conventional materials. The book covers the processes of casting and jointing as well as welding. Additional topics include forming operation, cutting tool materials, solid stoke welding, the theory of metal cutting, machining operations, and design considerations in joining processes. It concludes with a new chapter on Manufacturing Tools and Workshop Applications.

Especially useful for those in mechanical, production and industrial engineering disciplines, this book provides a comprehensive introduction to materials and their properties. It begins by discussing ferrous and non-ferrous materials and their heat treatment and then moves on to discuss non-conventional materials. The book discusses the processes of casting and jointing as well as welding. Additional topics include forming operation, cutting tool materials, solid stoke welding, the theory of metal cutting, machining operations, and design considerations in joining processes. The book concludes with a section on powder metallurgy and metrology.

This textbook presents the fundamental concepts and theories in manufacturing engineering in a very simple, systematic and comprehensive way. The book is written in a way that it presents the topics in a simple and holistic manner with end-of chapter exercises and examples. The concepts are supported by numerous solved examples and multiple-choice questions to aid self-learning. The textbook also contains illustrated diagrams for better understanding of the concepts. The book will benefit those students who take introductory courses from mechanical, industrial and production engineering.

This fourth edition focuses on the basics and advanced topics in strength of materials. This is an essential guide to students, as several chapters have been rewritten and their scope has expanded. Four new chapters highlighting combined loadings, unsymmetrical bending and shear centre, fixed beams, and rotating rings, discs and cylinders have been added. New solved examples, multiple choice questions and short answer questions have been added to augment learning. The entire text has been thoroughly revised and updated to eliminate the possible errors left out in the previous editions of the book. This textbook is ideal for the students of Mechanical and Civil Engineering. ^

Presented in two parts, this first comprehensive overview addresses all aspects of energetic ion irradiation of polymers. Earlier publications and review articles concentrated on selected topics only. And the need for such a work has grown with the dramatic increase of research and applications, such as in photoresists, waveguides, and medical dosimetry, during the last decade. The first part, Fundamentals of Ion Irradiation of Polymers covers the physical, chemical and instrumental fundamentals; treats the specific irradiation mechanisms of low- and high-energy ions (including similarities and differences); and details the potential for future technological application. All the new findings are carefully analyzed and presented in a systematic way, while open questions are identified.

Knowledge updating is a never-ending process and so should be the revision of an effective textbook. The book originally written fifty years ago has, during the intervening period, been revised and reprinted several times. The authors have, however, been thinking, for the last few years that the book needed not only a thorough revision but rather a substantial rewriting. They now take great pleasure in presenting to the readers the twelfth, thoroughly revised and enlarged, Golden Jubilee edition of the book. The subject-matter in the entire book has been re-written in the light of numerous criticisms and suggestions received from the users of the earlier editions in India and abroad. The basis of this revision has been the emergence of new literature on the subject, the constructive feedback from students and teaching fraternity, as

well as those changes that have been made in the syllabi and/or the pattern of examination papers of numerous universities. Knowledge updating is a never-ending process and so should be the revision of an effective textbook. The book originally written fifty years ago has, during the intervening period, been revised and reprinted several times. The authors have, however, been thinking, for the last few years that the book needed not only a thorough revision but rather a substantial rewriting. They now take great pleasure in presenting to the readers the twelfth, thoroughly revised and enlarged, Golden Jubilee edition of the book. The subject-matter in the entire book has been re-written in the light of numerous criticisms and suggestions received from the users of the earlier editions in India and abroad. The basis of this revision has been the emergence of new literature on the subject, the constructive feedback from students and teaching fraternity, as well as those changes that have been made in the syllabi and/or the pattern of examination papers of numerous universities. Knowledge updating is a never-ending process and so should be the revision of an effective textbook. The book originally written fifty years ago has, during the intervening period, been revised and reprinted several times. The authors have, however, been thinking, for the last few years that the book needed not only a thorough revision but rather a substantial rewriting. They now take great pleasure in presenting to the readers the twelfth, thoroughly revised and enlarged, Golden Jubilee edition of the book. The subject-matter in the entire book has been re-written in the light of numerous criticisms and suggestions received from the users of the earlier editions in India and abroad. The basis of this revision has been the emergence of new literature on the subject, the constructive feedback from students and teaching fraternity, as well as those changes that have been made in the syllabi and/or the pattern of examination papers of numerous universities. Some prominent additions are given below: 1. Variance of Degenerate Random Variable 2. Approximate Expression for Expectation and Variance 3. Lyapounov's Inequality 4. Holder's Inequality 5. Minkowski's Inequality 6. Double Expectation Rule or Double-E Rule and many others

This book describes the significance of metrology for inclusive growth in India and explains its application in the areas of physical–mechanical engineering, electrical and electronics, Indian standard time measurements, electromagnetic radiation, environment, biomedical, materials and Bhartiya Nirdeshak Dravyas (BND®). Using the framework of “Aswal Model”, it connects the metrology, in association with accreditation and standards, to the areas of science and technology, government and regulatory agencies, civil society and media, and various other industries. It presents critical analyses of the contributions made by CSIR-National Physical Laboratory (CSIR-NPL), India, through its world-class science and apex measurement facilities of international equivalence in the areas of industrial growth, strategic sector growth, environmental protection, cybersecurity, sustainable energy, affordable health, international trade, policy-making, etc. The book will be useful for science and engineering students, researchers, policymakers and entrepreneurs.

Laser-Induced Breakdown Spectroscopy, Second Edition, covers the basic principles and latest developments in instrumentation and applications of Laser Induced Breakdown Spectroscopy (LIBS). Written by active experts in the field, it serves as a useful resource for analytical chemists and spectroscopists, as well as graduate students and researchers engaged in the fields of combustion, environmental science, and planetary and space exploration. This fully revised second edition includes several new chapters on new LIBS techniques as well as several new applications, including flame and off-gas measurement, pharmaceutical samples, defense applications, carbon sequestration and site monitoring, handheld instruments, and more. LIBS has rapidly developed into a major analytical technology with the capability of detecting all chemical elements in a sample, of real-time

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response, and of close-contact or stand-off analysis of targets. It does not require any sample preparation, unlike conventional spectroscopic analytical techniques. Samples in the form of solids, liquids, gels, gases, plasmas, and biological materials (like teeth, leaves, or blood) can be studied with almost equal ease. This comprehensive reference introduces the topic to readers in a simple, direct, and accessible manner for easy comprehension and maximum utility. Covers even more applications of LIBS beyond the first edition, including combustion, soil physics, environment, and life sciences Includes new chapters on LIBS techniques that have emerged in the last several years, including Femtosecond LIBS and Molecular LIBS Provides inspiration for future developments in this rapidly growing field in the concluding chapter

This new edition of Manufacturing Technology retains the flavour of the first edition by providing readers with comprehensive coverage of theory with a diverse array of exercises. Designed for extensive practice and self study, this book presents theory in an encapsulated format for quick reading. Objective questions and numerical problems are accompanied by their solutions to aid understanding.

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