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Over the last three decades the process industries have grown very rapidly, with corresponding increases in the quantities of hazardous materials in process, storage or transport. Plants have become larger and are often situated in or close to densely populated areas. Increased hazard of loss of life or property is continually highlighted with incidents such as Flixborough, Bhopal, Chernobyl, Three Mile Island, the Phillips 66 incident, and Piper Alpha to name but a few. The field of Loss Prevention is, and continues to, be of supreme importance to countless companies, municipalities and governments around the world, because of the trend for processing plants to become larger and often be situated in or close to densely populated areas, thus increasing the hazard of loss of life or property. This book is a detailed guidebook to defending against these, and many other, hazards. It could without exaggeration be referred to as the "bible" for the process industries. This is THE standard reference work for chemical and process engineering safety professionals. For years, it has been the most complete collection of information on the theory, practice, design elements, equipment, regulations and laws covering the field of process safety. An entire library of alternative books (and cross-referencing systems) would be needed to replace or improve upon it, but everything of importance to safety professionals, engineers and managers can be found in this all-encompassing reference instead. Frank Lees' world renowned work has been fully revised and



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expanded by a team of leading chemical and process engineers working under the guidance of one of the world's chief experts in this field. Sam Mannan is professor of chemical engineering at Texas A&M University, and heads the Mary Kay O'Connor Process Safety Center at Texas A&M. He received his MS and Ph.D. in chemical engineering from the University of Oklahoma, and joined the chemical engineering department at Texas A&M University as a professor in 1997. He has over 20 years of experience as an engineer, working both in industry and academia. New detail is added to chapters on fire safety, engineering, explosion hazards, analysis and suppression, and new appendices feature more recent disasters. The many thousands of references have been updated along with standards and codes of practice issued by authorities in the US, UK/Europe and internationally. In addition to all this, more regulatory relevance and case studies have been included in this edition. Written in a clear and concise style, *Loss Prevention in the Process Industries* covers traditional areas of personal safety as well as the more technological aspects and thus provides balanced and in-depth coverage of the whole field of safety and loss prevention. \* A must-have standard reference for chemical and process engineering safety professionals \* The most complete collection of information on the theory, practice, design elements, equipment and laws that pertain to process safety \* Only single work to provide everything; principles, practice, codes, standards, data and references needed by those practicing in the field

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conditions; HSE guidelines' public planning inquiries; standards and codes; process safety management (PSM) regulations in the United States; risk management program regulations \* THE process safety encyclopedia, trusted worldwide for over 30 years \* Now available in print and online, to aid searchability and portability \* Over 3600 print pages cover the full scope of process safety and loss prevention, compiling theory, practice, standards, legislation, case studies and lessons learned, in one resource as opposed to multiple sources.

Lees' Process Safety Essentials is a single-volume digest presenting the critical, practical content from Lees' Loss Prevention for day-to-day use and reference. It is portable, authoritative, affordable, and accessible — ideal for those on the move, students, and individuals without access to the full three volumes of Lees'. This book provides a convenient summary of the main content of Lees', primarily drawn from the hazard identification, assessment, and control content of volumes one and two. Users can access Essentials for day-to-day reference on topics including plant location and layout; human factors and human error; fire, explosion and toxic release; engineering for sustainable development; and much more. This handy volume is a valuable reference, both for students or early-career professionals who may not need the full scope of Lees', and for more experienced professionals needing quick, convenient access to information. Boils down the essence of Lees'—the process safety encyclopedia trusted worldwide for over 30 years Provides safety professionals with the core information they need to understand the most common safety and loss prevention challenges Covers the latest standards and presents information, including recent incidents such as Texas City and Buncfield

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Loss prevention engineering describes all activities intended to help organizations in any industry to prevent loss, whether it be through injury, fire, explosion, toxic release, natural disaster, terrorism or other security threats. Compared to process safety, which only focusses on preventing loss in the process industry, this is a much broader field. Here is the only one-stop source for loss prevention principles, policies, practices, programs and methodology presented from an engineering vantage point. As such, this handbook discusses the engineering needs for manufacturing, construction, mining, defense, health care, transportation and quantification, covering the topics to a depth that allows for their functional use while providing additional references should more information be required. The reference nature of the book allows any engineers or other professionals in charge of safety concerns to find the information needed to complete their analysis, project, process, or design.

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