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SERVICE MANUAL NUMBER 26 GENERAL INFORMATION 90-861329--1 MARCH 1999 Page 1A-5 Engine Serial Number Locations 71559 a b a-Serial Number Plate b-Starter Motor Propeller Information Refer to the "Propeller" section in appropriate MerCruiser Sterndrive Service Manual, or order publication 90-86144, "What You Should Know About Quicksilver Propellers."

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Summary of Contents for Mercury MerCruiser MCM 454 Mag MPI. Page 1MAIN MENU SERVICE MANUAL Number 23 MARINE ENGINES GM V8 454 cid (7.4L) / 502 cid (8.2L) Book 1 of 2 Sections 1 thru 4 1999, Mercury Marine Printed in U.S.A. 90-861326--1 MARCH 1999 Downloaded from https://needmanual.com/...

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SERVICE MANUAL NUMBER 25 MAINTENANCE Closed Cooling System Checking Coolant Level CAUTION Allow engine to cool down before removing pressure cap. Sudden loss of pressure could cause hot coolant to boil and discharge violently.

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Starter Motor Propeller Information Refer to the "Propeller" section in appropriate Mercury MerCruiser Sterndrive Service Manual, or order publication 90-86144-92, "Everything you need to know about propellers." Changing diameter, pitch or coupling of a propeller will affect engine rpm and boat perfor- mance.

The aim of this book, with its superb step by step photographs and detailed diagrams is to enable every owner to understand the workings of an outboard motor (2 or 4 stroke) and be able to fix it with relative ease. It includes: an explanation of the different parts that make up the engine and how they interact; how fuel is transformed into propulsion; regular maintenance and repair worksheets to help even the most mechanically ignorant to work on their outboard engine with confidence; the most common causes of breakdown; troubleshooting tables to allow you to diagnose and fix the most common engine problems and advice on how to winterize your outboard in one short afternoon. After reading this book, your outboard will no longer be a potential bother to you but an ally for better boating.

MerCruiser Alpha One (1998-2004), MerCruiser Bravo One (1998-2004), MerCruiser Bravo Two (1998-2004), MerCruiser Bravo Three (1998-2004), Engines: (1998-2004),3.0 L (1998-2004), 4.3 L (1998-2004), 5.0 L (1998-2004), 5.7 L (1998-2004), 350 Mag (1998-2004),

Stern Drives: MerCruiser Alpha One (1998-2013) MerCruiser Bravo One (1998-2013) MerCruiser Bravo Two (1998-2013) MerCruiser Bravo Three (1998-2013) Engines: (1998-2013) 3.0 L (1998-2013) 4.3 L (1998-2013) 5.0 L (1998-2013) 5.7 L (1998-2013) 350 Mag (1998-2013) MX 6.2 L (1998-2013) 454 Mag (1998-2013) 502 Mag (1998-2013) 496 Mag (1998-2013) 496 Mag HO (1998-2013) 7.4 L MPI (1998-2013) TROUBLESHOOTING LUBRICATION, MAINTENANCE AND TUNE-UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL, EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS, TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS

Provides a guide to the Mercury outboard motor, featuring step-by-step illustrated procedures, trouble-shooting, and wire diagrams.

Mercury/Mariner 2.5 - 60 HP Two-Stroke Outboard Service and Repair Manuals, 1998-2006 B725This manual covers seventeen Mercury/Mariner 2-stroke outboard motors ranging from 2.5 HP to 60 HP. Clymer Marine and PWC manuals are the #1 source for DIY maintenance, troubleshooting and repair. With step-by-step procedures combined with detailed photography and extensive use of exploded parts views, Clymer manuals are a must-have tool for the do-it-yourselfer. Models Covered: Mercury/Mariner 2.5 HP (1998-2006) Mercury/Mariner 3.3 HP (1998-2006) Mercury/Mariner 4 HP (1998-2006) Mercury/Mariner 5 HP (1998-2006) Mercury/Mariner 6 HP (1998-2006) Mercury/Mariner 8 HP (1998-2006) Mercury/Mariner 9.9 HP (1998-2006) Mercury/Mariner 15 HP (1998-2006) Mercury/Mariner 20 HP (1998-2006) Mercury/Mariner 25 HP (1998-2006) Mercury/Mariner 30 HP (1998-2006) Mercury/Mariner 40 HP (1998-2006) Mercury/Mariner 50 HP (1998-2006) Mercury/Mariner 60 HP (1998-2006) Mercury/Mariner 20 Jet (1998-2006) Mercury/Mariner 30 Jet (1998-2006) Mercury/Mariner 45 Jet (1998-2006)

"Merc 45, Merc 50, Merc 70, Merc 500, Merc inline 4, Merc 650, Merc inline 6, Merc 700, Merc V6"--P. 4 of cover.

GM Inline 4-Cylinder: 2.5 L (151 cid) and 3.0 L (181 cid); MerCruiser Inline 4-cylinder: 3.7 L (224 cid); GM V6: 4.3 (262 cid); GM V8: 5.0 L (305 cid), 5.7 L (350 cid), 7.4 L (454 cid), 8.2 L (502 cid)

Mercury/Mariner 4 HP (1995-2006) Mercury/Mariner 5 HP (1995-2006) Mercury/Mariner 6 HP (1995-2006) Mercury/Mariner 9.9 HP (1995-2006) Mercury/Mariner 15 HP (1995-2006) Mercury/Mariner 25 HP (1995-2006) Mercury/Mariner 30 HP (1995-2006) Mercury/Mariner 40 HP (1995-2006) Mercury/Mariner 50 HP (1995-2006) Mercury/Mariner 75 HP (1995-2006) Mercury/Mariner 90 HP (1995-2006) Does not cover 60 HP models. TROUBLESHOOTING LUBRICATION, MAINTENANCE AND TUNE-UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL, EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS, TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS

75 HP, 90 HP, 115 HP, 225 HP

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