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The first book of its kind, *How to Rebuild the Honda B-Series Engine* shows exactly how to rebuild the ever-popular Honda B-series engine. The book explains variations between the different B-series designations and elaborates upon the features that make this engine family such a tremendous and reliable design. Honda B-series engines are some of the most popular for enthusiasts to swap, and they came in many popular Honda and Acura models over the years, including the Civic, Integra, Accord, Prelude, CRX, del Sol, and even the CR-V. In this special Workbench book, author Jason Siu uses more than 600 photos, charts, and illustrations to give

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simple step-by-step instructions on disassembly, cleaning, machining tips, pre-assembly fitting, and final assembly. This book gives considerations for both stock and performance rebuilds. It also guides you through both the easy and tricky procedures, showing you how to rebuild your engine and ensure it is working perfectly. Dealing with considerations for all B-series engines-foreign and domestic, VTEC and non-VTEC-the book also illustrates many of the wildly vast performance components, accessories, and upgrades available for B-series engines. As with all Workbench titles, this book details and highlights special components, tools, chemicals, and other accessories needed to get the job done right, the first time. Appendices are packed full of valuable reference information, and the book includes a Work-Along-Sheet to help you record vital statistics and measurements along the way. You'll even find tips that

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When it comes to their personal transportation, today's youth have shunned the large, heavy performance cars of their parents' generation and instead embraced what has become known as the

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"sport compact"--smaller, lightweight, modern sports cars of predominantly Japanese manufacture. These cars respond well to performance modifications due to their light weight and technology-laden, high-revving engines. And by far, the most sought-after and modified cars are the Hondas and Acuras of the mid-'80s to the present. An extremely popular method of improving vehicle performance is a process known as engine swapping. Engine swapping consists of removing a more powerful engine from a better-equipped or more modern vehicle and installing it into your own. It is one of the most efficient and affordable methods of improving your vehicle's performance. This book covers in detail all the most popular performance swaps for Honda Civic, Accord, and Prelude as well as the Acura Integra. It includes vital information on electrics, fit, and drivetrain compatibility, design considerations, step-



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by-step instruction, and costs. This book is must-have for the Honda enthusiast.

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The Honda K-Series engine was introduced in 2001, replacing the B-Series as the engine of choice for Honda enthusiasts. These new K-Series engines are the most powerful stock Honda/Acura engines you can get. They featured new technology such as a roller rocker valvetrain, better flowing heads, and advanced variable cam timing technology that made these engines suddenly the thing to have. And that's where the engine swappers come in. In *Honda K-Series Engine Swaps*, author Aaron Bonk guides you through all the details, facts, and figures you will need to complete a successful K-Series swap into your older chassis. All the different engine variants are covered, as well as interchangeability, compatibility, which accessories work, wiring and controls operation, drivetrain considerations, and more. While you can still modify your existing B-

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Series, dollar for dollar, you can't make more power than you can with a Honda K-Series engine. If you have an older chassis and are looking for a serious injection of power and technology, swapping a K-Series engine is a great option. Honda K-Series Engine Swaps will tell you everything you need to know.

Hatchback, including special/limited editions. Does NOT cover features specific to Dune models, or facelifted Polo range introduced June 2005. Petrol: 1.2 litre (1198cc) 3-cyl & 1.4 litre (1390cc, non-FSI) 4-cyl. Does NOT cover 1.4 litre FSI engines. Diesel: 1.4 litre (1422cc) 3-cyl & 1.9 litre (1896cc) 4-cyl, inc. PD TDI / turbo.

A guide to what has been the #1 modified import car for the street during the last decade?the Honda engine. This book covers some

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performance theory basics, then launches into dyno-tested performance parts combinations for each B-series engine. Topics covered include: performance vs. economy; air intakes, manifolds and throttle bodies; tuning; turbocharging; supercharging; and nitrous oxide.

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