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This book introduces the fundamental principles of the mass transfer phenomenon and its diverse applications in process industry. It covers the full spectrum of techniques for chemical separations and extraction. Beginning with molecular diffusion in gases, liquids and solids within a single phase, the mechanism of inter-phase mass transfer is explained with the help of several theories. The separation operations are explained comprehensively in two distinct ways—stage-wise contact and continuous differential contact. The primary design requirements of gas-liquid equipment are discussed. The book provides a detailed discussion on all individual gas-liquid, liquid-liquid, solid-gas, and solid-liquid separation processes. The students are also exposed to the underlying principles of the membrane-based separation processes. The book is replete with real applications of separation processes and equipment. Problems are worked out in each chapter. Besides, problems with answers, short questions, multiple choice questions with answers are given at the end of each chapter. The text is intended for a course on mass transfer, transport and separation processes prescribed for the undergraduate and postgraduate students of chemical engineering.

This textbook is targetted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided. 'Humidification and water cooling', necessary in every process industry, is also described. Finally, elementary principles of 'unsteady state diffusion' and mass transfer accompanied by a chemical reaction are covered. SALIENT FEATURES : • A balanced coverage of theoretical principles and applications. • Important recent developments in mass transfer equipment and practice are included. • A large number of solved problems of varying levels of complexities showing the applications of the theory are included. • Many end-chapter exercises. • Chapter-wise multiple choice questions. • An Instructors manual for the teachers.

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